

Brushable Contact Adhesive

Trade Essentials Brushable Contact Adhesive is a general purpose polychloroprene based, brush-scraiper grade contact adhesive used for bonding decorative laminates to plywood, particleboard and medium density fibreboard. It is also used for bonding supported PVC, cork, leather, wood, metal and most types of rubber. This adhesive is **NOT** suitable for external use, waterproof bonds, bonding fibreglass to fibreglass, or for bonding materials to copper or its alloys.



TYPICAL PROPERTIES

Colour	Yellow to Amber
Heat Resistance	140°C (ASI 937.4)
Solids:	22.5% approx.
Viscosity:	1500cps approx.
Specific Gravity:	0.8kg/lit approx.
Coverage:	4m ² /lit per surface

SURFACE PREPARATION

To obtain the best results, the surfaces to be bonded should be dry, clean, and free from dust, grit, oil, loose materials etc.

APPLICATION

Apply an even film of adhesive with a brush, or serrated scraper (provided with adhesive) to both surfaces to be bonded, paying particular attention to the edges. Allow the coated surfaces to dry until slightly tacky, approximately 15 minutes at normal room temperature.

A longer drying time may be necessary under high humidity conditions. Bring both surfaces together with a rolling action to avoid trapping air, ensuring that they are in the correct position at first application, as the surface will adhere immediately on contact. Apply hand pressure strength.

If possible, roll the surfaces together through a pinch roller or press with a rubber hand roller from the centre out to eliminate air pockets. Full bond strength will be achieved in about two days from bonding; however, about 90% of the bond strength will be obtained within 24 hours of bonding.

CLEAN UP

Equipment or adhesive spills can be cleaned up with Trade Essentials Adhesive Cleaner.

Note: Solvent is not recommended for removing adhesive from vinyl or lacquered surfaces.

THINNER

If thinning is required use Trade Essentials Contact Adhesive Thinner. Please read the Material Safety Data Sheet for this product before it is used.

Adhesive Selection Guide

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Safety & Usage Recommendations for Contact Adhesives

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